



ID	DETAIL	DESCRIPTION	SEE	M	REMARKS
NO.	NUMBER		NOTE	T	PATTERN NO.
1	10 X 34	COLOR #1 (OPER. SIDE)	1	CI	
2	10 X 34	COLOR #1 (DRIVE SIDE)	1	CI	
3	100C037	IMPRESSION CYLINDER	1	STD	
4	100C047	IMP. CYL. GEAR (OP. SIDE)	1	CI	
5	100-051	BUSHING IMPRESSION GEAR	1	B	
6	100C045	IMP. CYL. GEAR (DRIVE SIDE)	1	CI	
7	000-023	PINCH ROLL	1	STD	
8	100-183	ECCENTRIC 6" PINCH ROLL	2	CRS	
9	100-009P	PINCH ROLL HANDLE	1	CI	
10	100-014P	PINCH ROLL BEARING	2	STD	
11	100C414	PINCH ROLL SHAFT	1	CRS	
12	165C053	LOCK BLDCK	1	CRS	
13	000-052	LOCK PIN	1	CRS	
14	000-051	LOCK PIN KNUB	1	CRS	
15	100-017P	LOCK BLDCK SPRING	1	STD	
16	316-006P	FLANGE BEARING	2	STD	
17	100-022P	FLANGE BEARING	2	STD	
18	100-105	GEAR	2	CI	
19	100C420	IDLER GEAR	1	NYL	
20	100C419	IDLER GEAR PIN	1	CRS	
21	100C410	TRANSFER SHAFT	1	CRS	
22	100-068P	COLLAR	1	STD	
23	100-070P	COLLAR	1	STD	
24	100-076P	HARDENED WASHER	2	STD	
25	100-016P	WASHER	1	STD	
26		3/4-10 NUT	1	STD	
27		1/8 GREASE FITTING	4	STD	
28		1/2 X 1/2 X 2 1/8 KEY	2	CRS	
29		3/8-16 X 1/2 SET SCREW	2	STD	
30		SPECIAL COLLAR	1	STD	

**Wolverine**  
 FLEXOGRAPHIC MFG. CO.  
 FARMINGTON, MICHIGAN

PRODUCT: HLRE DO NOT SCALE DWG SCALE

PART SECTION DATE DRAWN 12-3-04 LATEST REVISION DATE REV 3-6-26

DESIGN CHECKED CUSTOMER DRAWING NO. 100C003A

DETAIL JOHN APPROVED