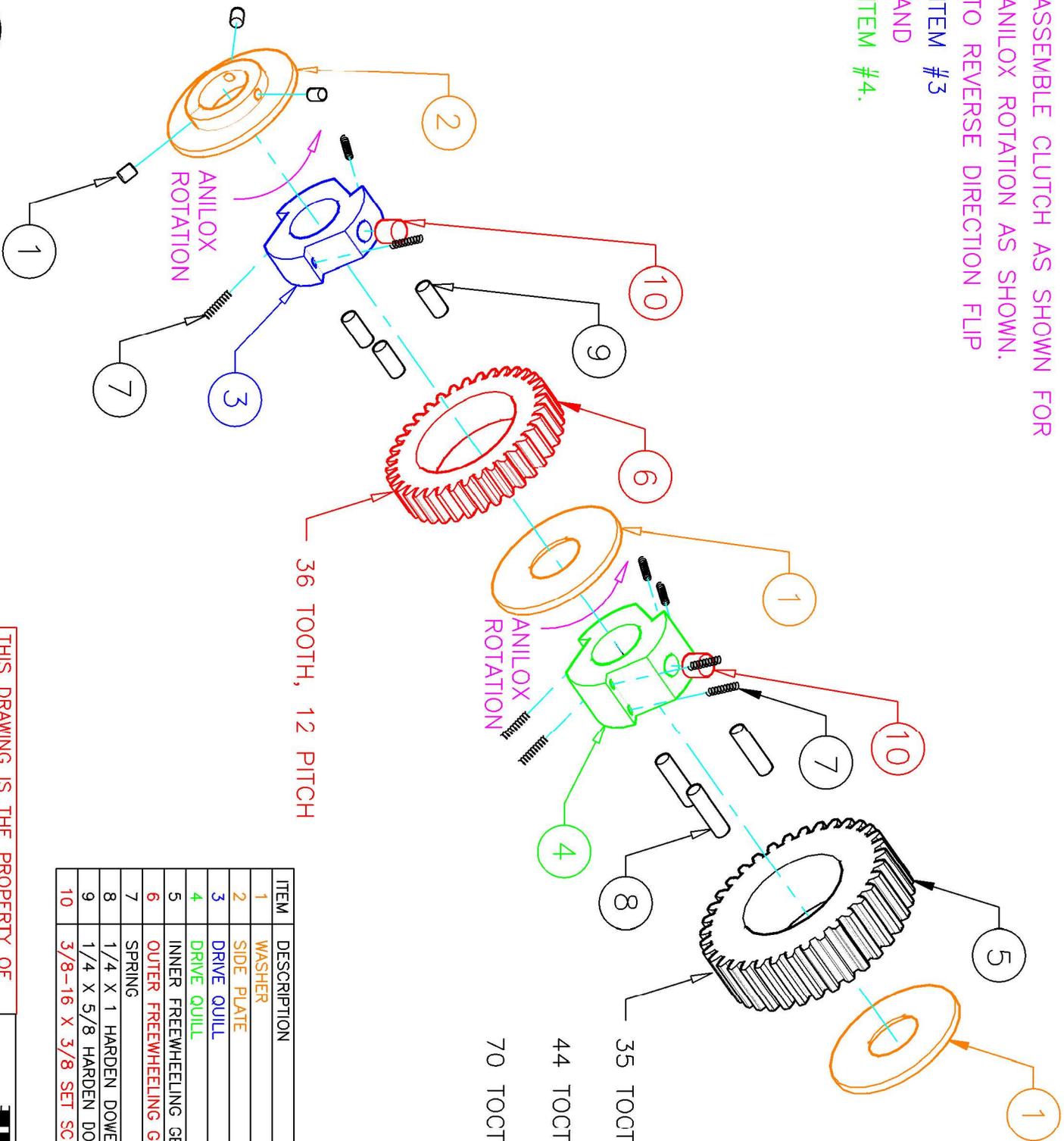


ASSEMBLE CLUTCH AS SHOWN FOR ANILOX ROTATION AS SHOWN. TO REVERSE DIRECTION FLIP ITEM #3 AND ITEM #4.



35 TOOTH, 10 PITCH
OR
44 TOOTH, 1/4 C.P.
OR
70 TOOTH, 20 PITCH

ITEM	DESCRIPTION	PART NUMBER	QTY
1	WASHER	300-032	2
2	SIDE PLATE	300-033	1
3	DRIVE QUILL	300-034	1
4	DRIVE QUILL	300-035	1
5	INNER FREEWHEELING GEAR	300-037	1
6	OUTER FREEWHEELING GEAR	300-038	1
7	SPRING	316-016P	9
8	1/4 X 1 HARDEN DOWEL	100C069	3
9	1/4 X 5/8 HARDEN DOWEL		3
10	3/8-16 X 3/8 SET SCREW		2

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Wolverine
FLEXOGRAPHIC MFG. CO.
FARMINGTON, MICHIGAN

Product	ASSEMBLY	DO NOT SCALE	DWG	SCALE
Part	FREEWHEELING CLUTCH	DATE DRAWN	1-10-11	LATEST REVISION DATE
DESIGN	CHECKED	CUSTOMER		REV
DETAIL	JOHN APPROVED			306C007A

007 FREEWHEELING CLUTCH ASSM.