

ID NO.	DETAIL NUMBER	DESCRIPTION	NO. REQD	M.T.L.	REMARKS PATTERN NO.
1	305-101	COLOR ARM L.H. & R.H.	2	C1	
2	305-102	PLATE CYLINDER SLIDE	2	C1	
3	305-103	INK ROLL SLIDE	2	C1	
4	305-104	' ' ' ' CAP	2	C1	
5	305-105	' ' ' ' BASE	2	CRS	
6	305-106	PLUNGER	2	C1	
7	305-107	PLUNGER CAP	2	C1	
8	305-108	END PLATE	2	C1	
9	305-109	PLUNGER STUD	2	SS	
10	305-110	SIDE ADJ YOKE	1	B	
11	305-111	' ' ' ' SCREW	1	SS	
12	305-112	RISER	4	CRS	
13	305-113	TOP GIBB	4	CRS	
14	305-114	SIDE GIBB	8	CRS	
15	305-115	PLATE CYLINDER SLIDE SCREW	2	SS	
16	305-116	INK ROLL SLIDE SCREW	2	SS	
17	305-117	INK ROLL SCREW	2	SS	
18	305-118	' ' ' ' SLIDE I BOLT	2	SS	
19	305-119	PLATE CYLINDER SLIDE LOCK STUD	2	SS	
20	305-120	STOP WASHER	2	CRS	
21	305-121	SWIVEL BEARING	2	C1	
22	300-036	BEARING COVER WITH G.F.	2	CRS	
23	300-044	BEARING COVER	2	CRS	
24	300-061	LOCK KNOB	4	CRS	
25	300-114	INK TANK BRKT L.H. & R.H.	2	CRS	
26	300-116	INK TANK	1	SST	
27	300-117	INK TANK COVER	1	SST	
28	300-027	PLATE CYLINDER	1	STD	
29	300-029	ANILDX ROLL	1	STD	
30	300-030	INK ROLL	1	STD	
31	300-031	ANILDX CHANGE GEAR	1	HSL	
32	300-032	WASHER	2	B	
33	300-033	SIDE PLATE	1	B	
34	300-035	DRIVE GUILT	1	HSL	
35	316-025P	PINCH ROLL BEARING	2	STD	
36	300-016	PINCH ROLL SHAFT	1	CRS	
37	300-037	INNER FREEWHEELING GEAR	1	HSL	
38	300-038	OUTER FREEWHEELING GEAR	1	HSL	
39	316-002P	PANCAKE CYLINDER	2	STD	
40	316-010P	BEARING	4	STD	
41	316-011P	THRUST BEARING	8	STD	
42	316-012P	' ' ' ' RACE	16	STD	
43	316-023P	BUSHING	4	B	
44	316-001P	BODINE MOTOR	1	STD	
45	306-007	IMPRESSION CYLINDER	1	STD	
46	306-008	IMPRESSION CYL. GEAR	1	C1	
47	300-027	PLATE CYL. GEAR	1	C1	
48		SHIPPING STRAP	1	CRS	
49	306-004	CP POST	2	CI	
50	306-005	CP POST CAP	2	CRS	
51	310C125	PINCH ROLL	1	STD	
52	306C082	#43 ECCENTRIC	2	CRS	

ID NO.	DETAIL NUMBER	DESCRIPTION	NO. REQD	M.T.L.	REMARKS PATTERN NO.
53	316-024P	FLANGE BEARING	2	STD	
54	316-016P	SPRING	9	STD	
55	306C088	LOCK BLOCK	1	CRS	
56	300-106	LOCKBLOCK PIN	1	CRS	
57	300-105	LOCKBLOCK PIN KNOB	1	CRS	
58	306-006	PINCH ROLL BLOCK	2	CRS	SEE NOTE
59		PIPE SPACER	1	CRS	
60	308C030	MOTOR BRACKET	1	CRS	
61	300C155	BODINE MOTOR GEAR	1	CRS	
62	300-043	INK ROLL GEAR	1	HSL	
63	300-034	DRIVE GUILT	1	HSL	
64	300-052	LOCK NUT	2	CRS	
65	300-059	KNOB	6	CRS	
66	300-058	SIDE ADJKNOB	1	CRS	
B1		1/4-20 X 1 1/2 S.H.C.S	4	STD	
BA		1/2-13 X 1 1/2 HEX HEAD	8	STD	
BB		1/2-13 X 1 3/4 S.H.C.S.	4	STD	
BC		3/8-16 X 3 S.H.C.S.	8	STD	SEE NOTE
BD		5/16-18 X 1 S.H.C.S.	12	STD	
BE		5/16-18X1 1/2 HEX HEAD	4	STD	
BF		5/16-18 X 2 1/2 HEX HEAD	4	STD	
BG		5/16-18 X 2 S.H.C.S.	4	STD	
BH		1/4-20 X 1/2 HEX HEAD	24	STD	
BI		1/4-20 X 3/4 HEX HEAD	20	STD	
BJ		1/4X5/8 HARDEN DWEL	12	STD	
BK		1/4X1 HARDEN DWEL	3	STD	
BL		1/2X3/4 HARDEN DWEL	4	STD	
BM		1/8 GREASE FITTING	4	STD	
BN		10-32 X 2	8	STD	
BO		1/8X45* GREASE FITTING	2	STD	
BP		1/4X7/8 HARDEN DWEL	8	STD	
BQ		1/4-20 X 3/4 S.H.C.S.	2	STD	
BR		1/2-13 X 1 1/4 HEX HEAD	2	STD	
BS		1/4-20 X 1 3/4 S.H.C.S.	2	STD	
BT		3/4-10 X 5 1/2 HEX HEAD	2	STD	
BU		1/4-20 BRASS FLATHEAD	4	B	
BV		5/16-18 X 1/2 HEX HEAD	4	STD	
CI		1/2-COLLAR	8	STD	
C2		5/8-COLLAR	2	STD	
C3		1-COLLAR	2	STD	
C4		3/4-COLLAR	1	STD	
DI		5/8-NUT	1	STD	
L1		5/16 LOCKWASHER	7	STD	
L2		1/2-LOCKWASHER	10	STD	
S1		3/8-16 X 1/2 SET SCREW	6	STD	
S2		5/16-18 X 1/2 SET SCREW	3	STD	
S3		1/4-20 X 1/2 SET SCREW	6	STD	
S4		3/8 ROD X 2 DR X 2 1/2 DP	2	STD	
S5		3/8X3/8 SET SCREW	6	STD	
S6		10-24X1/4	2	STD	
S7		1/4 LOCKWASHER	4	STD	

* NOTE: 306-006 PINCH ROLL & BLOODS ONLY SUPPLIED FOR TOP FEED

SS= SCREW STOCK 1215
CRS= COLD ROLLED STEEL
C1= CAST IRON
STD=HTG. SPECIFICATION
B= BRASS BRONZE
SST= STAINLESS STEEL
HSL= HARDEN STEEL

PARTS LIST CPN-1/2

PRODUCT	CPN-1/2	DO NOT SCALE DWG	SCALE
PART PARTS LIST	DATE DRAWN	DATE CHECKED	DATE REVISED
DESIGN	1-31-00	APPROVED	306C000A
DESIGNED BY	APPROVED BY	DATE	

