



ID NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	M <sub>T</sub> L	REMARKS PATTERN NO.
1	100C417	COLOR ARM	1 PR.	CI	
2	200-036	PLATE CYLINDER SLIDE	1 PR.	CI	
3	200-032	RISER	4	CRS	
4	200-031	TOP GIBB	4	CRS	
5	100-033	SIDE GIBB	8	CRS	
6	TO BE SPECIFIED	PLATE CYLINDER PLUNGER	1 PR.	CI	TO BE SPECIFIED
7	100-023	" " " CAP	1 PR.	CI	
8	100-023	" " " STUD	2	STD	
9	172-004	INK ROLL SLIDE SIDE PLATE	1 PR.	CRS	
10	172-008	" " " CAP	2	CRS	
11	172-005	" " " TOP PLATE	1 PR.	CRS	
12	172-021	" " " BASE PLATE	1 PR.	CRS	
13	100-102P	ANILOX BEARING	2	STD	
14	172C010	SWIVEL BEARING	2	CI	
15	100-098P	INK ROLL BEARING	2	STD	
16	100-105P	THRUST BEARING	4	STD	
17	100-106P	THRUST BEARING RACE	6	STD	
18	100-107P	THRUST BEARING RACE	2	STD	
19	SPECIFY	SIDE ADJ. YOKE	1	B	
20	100-057	YOKE SCREW	1	CRS	
21	300C060	KNDB	1	CRS	
22	106-043	FREEWHEELING GEAR	1	STD	
23	106-046	DRIVE QUILL	1	STD	
24	106-044	CLUTCH COLLAR	1	CRS	
25	106-045	GEAR RETAINER	1	CRS	
26	100-004P	PANCAKE CYLINDER	2	STD	
27	100-020	STOP WASHER	2	CRS	
28	100-025	1/4" SPACER	2	CRS	
29	100-015P	SPRING	6	STD	
30	100-075P	DOWEL	3	STD	
31	SPECIFY	COLLAR	2	STD	
32	100-072P	3/4 COLLAR	2	STD	
33	106C159	SPROCKET	1	STD	
34		1/8 GREASE FITTING	2	STD	
35		3/4 NUT	1	STD	
36		5/8 SHOULDER x 1 1/2 LONG	2	STD	
37		3/8-16 X 5/8 S.H.C.S.	3	STD	
38		3/8-16 X 1/2 S.H.C.S.	3	STD	
39		3/8-16 X 3/8 SET SCREW	3	STD	
40		5/16-18 X 1 3/4 S.H.C.S.	2	STD	
41		5/16-18 X 1/2 SET SCREW	2	STD	
42		1/4-20 X 1 HEX HEAD	20	STD	
43		1/4-20 X 1/2 HEX HEAD	24	STD	
44		10-24 X 2 S.H.C.S.	8	STD	
45					
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NOTE: QUANTITY OF PARTS SHOWN

MATERIAL:  
 CI= CAST IRON  
 CRS= COLD ROLLED STEEL  
 B= BRASS  
 STD= MFG. SPECIFICATION

**Wolverine**  
 FLEXOGRAPHIC MFG. CO.  
 FARMINGTON, MICHIGAN

PRODUCT HLRE	DO NOT SCALE DWG	SCALE
PART SECTIONS	DATE DRAWN 5-25-06	LATEST REVISION DATE/REV 4-27-09
DESIGN DETAIL JOHN	CHECKED APPROVED	DRAWING NO. 100C010A