



ID NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	M/T/L	REMARKS PATTERN NO.
1	100C417	COLOR ARM	1	CI	
2	200-036	PLATE CYLINDER SLIDE	1	CI	
3	200-032	RISER	2	CRS	
4	200-031	TOP GIBB	2	CRS	
5	100-033	SIDE GIBB	4	CRS	
6	TO BE SPECIFIED	PLATE CYLINDER PLUNGER	1	CI	TO BE SPECIFIED
7		" " " " CAP	1	CI	
8	100-023	" " " " STUD	1	STD	
9	172-004	INK ROLL SLIDE SIDE PLATE	1	CRS	
10	172-008	" " " " CAP	1	CRS	
11	172-005	" " " " TOP PLATE	1	CRS	
12	172-006	" " " " UPPER END PLATE	1	CRS	
13	172-007	" " " " LOWER END PLATE	1	CRS	
14	172-021	" " " " BASE PLATE	1	CRS	
15	100-102P	ANILOX BEARING	1	STD	
16	172C010	SWIVEL BEARING	1	CI	
17	100-098P	INK ROLL BEARING	1	STD	
18	100-006P	THRUST BEARING	2	STD	
19	100-007P	THRUST BEARING RACE	2	STD	
20	100-012P	THRUST BEARING RACE	2	STD	
21	300C052	LOCK NUT	1	CRS	
22	305C117	INK ROLL SCREW	1	CRS	
23	300C059	KNDB	1	CRS	
24	172C065	INK ROLL SLIDE I BOLT	1	STD	
25	100-017	PLATE CYL. SLIDE LOCK STUD	1	CRS	
26	000-090	LOCK KNDB	2	CRS	
27	000-091	LOCK KNDB HANDLE	2	CRS	
28	100-004P	PANCAKE CYLINDER	1	STD	
29	100-020	STOP WASHER	1	CRS	
30	100-025	1/4" SPACER	1	CRS	
31	100-013P	1/4" HYD. TUBES	2	STD	
32	100-077P	DDWEL	8	STD	
33					
34		1/8 GREASE FITTING	1	STD	
35		5/8 JAM NUT	1	STD	
36		5/8 SHOULDER x 1 1/2 LONG	1	STD	
37		1/2-13 X 1 1/2 HEX HEAD	4	STD	
38		3/8-16 X 3 1/4 HEX HEAD	2	STD	
39		3/8-16 X 3 1/4 S.H.C.S.	2	STD	
40		5/16-18 X 1 3/4 S.H.C.S.	2	STD	
41		5/16-18 X 1 S.H.C.S.	8	STD	
42		5/16-18 X 1/2 SET SCREW	1	STD	
43		1/4-20 X 1 HEX HEAD	10	STD	
44		1/4-20 X 1 S.H.C.S.	1	STD	
45		1/4-20 X 5/8 S.H.C.S.	6	STD	
46		1/4-20 X 1/2 HEX HEAD	12	STD	
47		1/4-20 X 1/4 SET SCREW	1	STD	
48		10-24 X 2 S.H.C.S.	4	STD	

NOTE: QUANTITY OF PARTS SHOWN

MATERIAL:
 CI= CAST IRON
 CRS= COLD ROLLED STEEL
 B= BRASS
 STD= MFG. SPECIFICATION

Wolverine
 FLEXOGRAPHIC MFG. CO.
 FARMINGTON, MICHIGAN

PRODUCT	HLRE	DO NOT SCALE DWG	SCALE
PART	COLOR ARM ASSEMBLY	DATE DRAWN	LATEST REVISION DATE/REV
DESIGN	CHECKED	CUSTOMER	DRAWING NO.
DETAIL/JOHN	APPROVED		100C009A