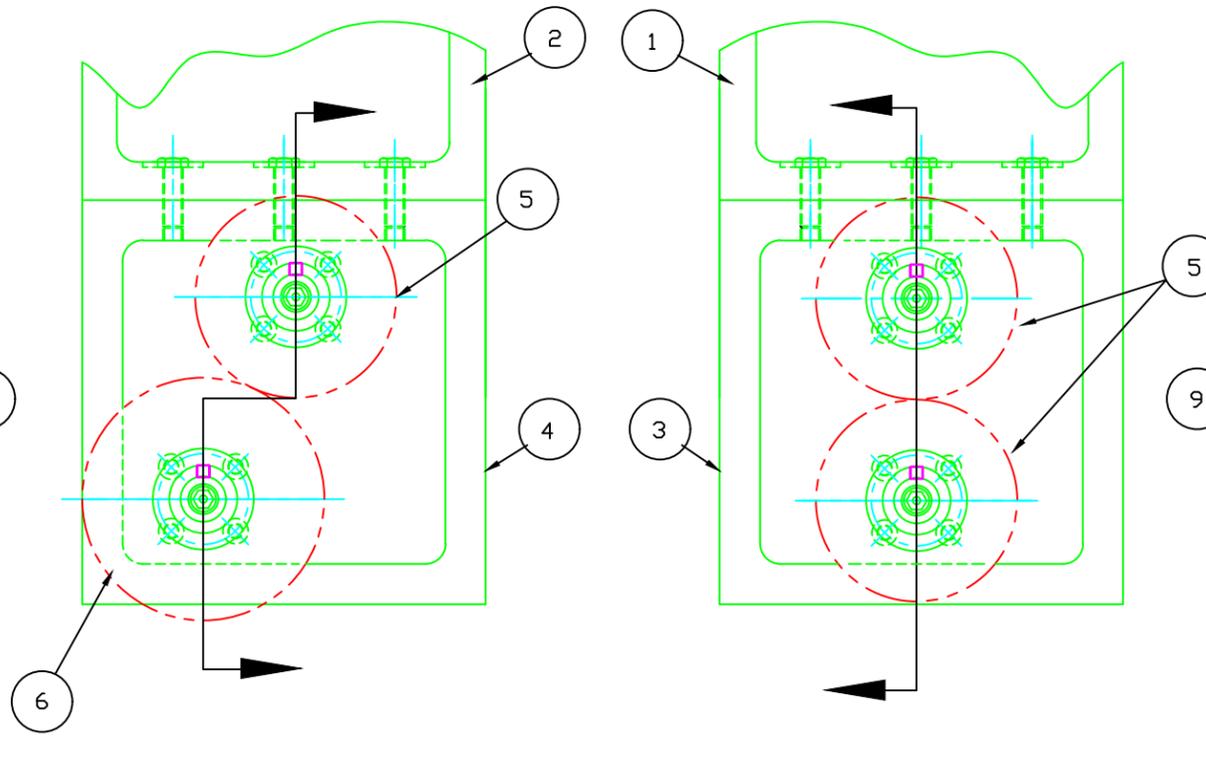
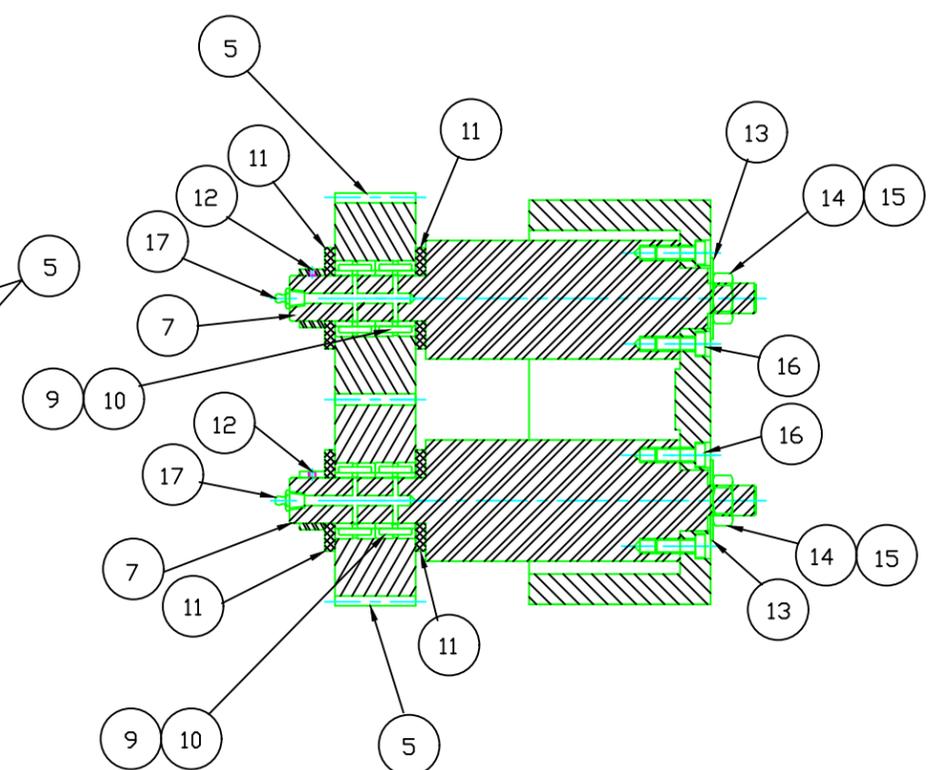


10" PRESS RISER-DRIVE SIDE GEARING
 INSIDE LEFT HAND SHOWN
 INSIDE RIGHT HAND SYM. OPP.



10" PRESS RISER-OPERATOR SIDE GEARING
 INSIDE RIGHT HAND SHOWN
 INSIDE LEFT HAND SYM. OPP.



NOTE: QUANTITY OF PARTS SHOWN

MATERIAL:
 CI= CAST IRON
 CRS= COLD ROLLED STEEL
 NYL= NYLON
 STD= MFG. SPECIFICATION
 HSL= HARDENED STEEL

ID NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	M _T L	REMARKS PATTERN NO.
1	10 X 34	COLOR #1 (OPER. SIDE)	1	CI	
2	10 X 34	COLOR #1 (DRIVE SIDE)	1	CI	
3	10 X 10	RISER (OPER. SIDE)	1	CI	
4	10 X 10	RISER (DRIVE SIDE)	1	CI	
5	100C420	GEAR	3	NYL	
6	100C427	GEAR	1	NYL	
7	101-039	GEAR PIN	2	CRS	A=6 5/16
8	101-039	GEAR PIN	2	CRS	A=3 3/4
9	316-008P	BEARING	8	STD	
10	316-009P	INNER RACE	8	STD	
11	100-076P	HARDENED WASHER	8	HSL	
12	100-070P	COLLAR	4	STD	
13	100-016P	WASHER	4	STD	
14		3/4-10 NUT	4	STD	
15		3/4 LOCK WASHER	4	STD	
16		3/8-16 x 1 S.H.C.S.	16	STD	
17		1/8 GREASE FITTING	4	STD	

Wolverine
 FLEXOGRAPHIC MFG. CO.
 FARMINGTON, MICHIGAN

PRODUCT HLRE	DO NOT SCALE DWG	SCALE
PART 10" PRESS RISERS	DATE DRAWN 8-30-01	LATEST REVISION DATE REV
DESIGN DETAILJOHN	CHECKED APPROVED	CUSTOMER DRAWING NO. 100C008A