



ID NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	M <sub>T</sub> L	REMARKS PATTERN NO.
1	100C416	COLOR ARM	2	CI	
2	100-036	PLATE CYLINDER SLIDE	2	CI	
3	120-034	INK ROLL SLIDE	2	CI	
4	120-035	INK ROLL SLIDE CAP	2	CI	
5	120-030	INK ROLL SLIDE BASE	2	CRS	
6	TD BE	PLUNGER	2	CI	TD BE
7	SPECIFIED	PLUNGER CAP	2	CI	SPECIFIED
8					
9	100-023	PLUNGER STUD	2	STD	
10	100-004P	PANCAKE CYLINDER	2	STD	
11	100-025	1/4" SPACER	2	CRS	
12	100C032	RISER	4	CRS	
13	100-031	TOP GIBB	4	CRS	
14	100-033	SIDE GIBB	8	CRS	
15	100C058	BEARING COVER WITH G.F.	2	CRS	
16	100C059	BEARING COVER	2	CRS	
17	100-038	PLATE CYLINDER	1	STD	
18	100-040	ANILOX ROLL	1	STD	
19	100C039	INK ROLL	1	STD	
20	100-020	STOP WASHER	2	CRS	
21	000-018	SWIVEL BEARING	2	CI	
22	100C423	SWIVEL BEARING PIN	2	CRS	
23	100-057	SIDE ADJ. YOKE SCREW	1	CRS	
24	300C060	KNOB	1	CRS	
25	100-056	SIDE ADJUSTING YOKE	1	B	
26	4QC0020	PLATE CYLINDER GEAR	1	CI	
27	100-005P	BEARING	4	STD	
28	100-003P	INK ROLL SPROCKET	1	STD	
29	100-072	FREEWHEELING GEAR	1	HSL	
30	100-070	DRIVE QUILL	1	HSL	
31	100-071	CLUTCH COLLAR	1	CRS	
32	100-069	GEAR RETAINER	1	CRS	
33	100-075P	DOWEL PIN	3	STD	
34	100-069P	COLLAR	2	STD	
35	100-072P	COLLAR	2	STD	
36	100-015P	SPRING	6	STD	
37		1/8 GREASE FITTING	4	STD	
38		3/4-10 NUT	1	STD	
39		5/16-18 x 2 S.H.C.S.	4	STD	
40		1/4-20 x 1 HEX HEAD	16	STD	
41		1/4-20 x 3/4 S.H.C.S.	6	STD	
42		1/4-20 x 1/2 HEX HEAD	24	STD	
43		10-32 x 2 S.H.C.S.	8	STD	
44		3/8-16 x 1/2 SET SCREW	1	STD	
45		1/4-20 x 1/2 SET SCREW	2	STD	

NOTE: QUANTITY OF PARTS SHOWN

MATERIAL:  
 CI= CAST IRON  
 CRS= COLD ROLLED STEEL  
 B= BRASS  
 STD= MFG. SPECIFICATION  
 HSL= HARDENED STEEL

**Wolverine**  
 FLEXOGRAPHIC MFG. CO.  
 FARMINGTON, MICHIGAN

PRODUCT HLRE	DO NOT SCALE DWG	SCALE
PART SECTIONS	DATE DRAWN 9-19-01	LATEST REVISION DATE/REV 1-23-07
DESIGN DETAIL JOHN	CHECKED APPROVED	CUSTOMER DRAWING NO. 100C006A