



SECTION THRU
 DRIVE BLOCK
 DRIVE SIDE

NOTE: QUANTITY OF PARTS SHOWN
 MATERIAL:
 CI= CAST IRON
 CRS= COLD ROLLED STEEL
 STD= MFG. SPECIFICATION

ID. NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	MATERIAL	REMARKS PATTERN NO.
1	14 X 29	COLDR #2 (DRIVE SIDE)	1	CI	
2	14 X 29	COLDR #2 (DRIVE SIDE)	1	CI	
3	9-900	9-900 BLOCK (DRIVE SIDE)	1	CI	
4	100-001	BASE RAIL	2	CI	
5	100C037	IMPRESSION CYLINDER	1	STD	
6	100C047	IMP. CYL. GEAR (DR. SIDE)	1	CI	
7	100C045	IMP. CYL. GEAR (DRIVE SIDE)	1	CI	
8	100C412	IDLER ROLL	1	STD	
9	100C421	IDLER ROLL SHAFT	1	STD	
10	100-065P	IDLER ROLL BEARING	2	STD	
11	100C422	DRIVE SHAFT	1	STD	
12	100-042	DRIVE GEAR	1	CI	
13	100C750	FRAME PIPE SPACER	1	STD	
14	316-006P	FLANGE BEARING	4	STD	
15	100-023P	PILLOW BLOCK	1	STD	
16		3/4-10 X 5 1/2 HEX HEAD	2	STD	
17		1/2-13 X 1 1/2 HEX HEAD	2	STD	
18		1/2 LOCKWASHER	2	STD	
19		1/2 WASHER	2	STD	
20		1/2-13 X 1/2 SET SCREW	3	STD	
21		3/8-16 X 3/8 SET SCREW	2	STD	
22		1/8 GREASE FITTING	1	STD	
23		3/8 X 3/8 X 1 7/8 KEY	1	CRS	
24	SPECIFY	SPECIAL COLLAR	1	STD	

Valerine
 FARMINGTON, MICHIGAN

PRODUCT: HILRE
 DO NOT SCALE DWG
 SCALE:

DATE DRAWN: 12-3-04
 LATEST REVISION DATE: 12-10-25

CUSTOMER: []
 DRAWING NO.: 100C004A

DESIGN CHECKED: []
 APPROVED: []