



ID NO.	DETAIL NUMBER	DESCRIPTION	SEE NOTE	M _T L	REMARKS PATTERN NO.
1	10 X 34	COLOR #1 (OPER.SIDE)	1	CI	
2	10 X 34	COLOR #1 (DRIVE SIDE)	1	CI	
3	100C037	IMPRESSION CYLINDER	1	STD	
4	100C045	IMP. CYL. GEAR (OP. SIDE)	1	CI	
5	100-051	BUSHING IMPRESSION GEAR	1	B	
6	100-047	IMP. CYL. GEAR (DRIVE SIDE)	1	CI	
7	000-023	PINCH ROLL	1	STD	
8	100-183	ECCENTRIC 6" PINCH ROLL	2	CRS	
9	100-009P	PINCH ROLL HANDLE	1	CI	
10	100-014P	PINCH ROLL BEARING	2	STD	
11	100C414	PINCH ROLL SHAFT	1	CRS	
12	165C053	LOCK BLOCK	1	CRS	
13	000-052	LOCK PIN	1	CRS	
14	000-051	LOCK PIN KNOB	1	CRS	
15	100-017P	LOCK BLOCK SPRING	1	STD	
16	316-006P	FLANGE BEARING	2	STD	
17	100-022P	FLANGE BEARING	2	STD	
18	100-105	GEAR	2	CI	
19	100C420	IDLER GEAR	1	NYL	
20	100C419	IDLER GEAR PIN	1	CRS	
21	100C410	TRANSFER SHAFT	1	CRS	
22	100-068P	COLLAR	1	STD	
23	100-070P	COLLAR	1	STD	
24	100-076P	HARDENED WASHER	2	STD	
25	100-016P	WASHER	1	STD	
26		3/4-10 NUT	1	STD	
27		1/8 GREASE FITTING	4	STD	
28		1/2 X 1/2 X 2 1/8 KEY	2	CRS	
29		3/8-16 X 1/2 SET SCREW	2	STD	
30	SPECIFY	SPECIAL COLLAR	1	STD	

NOTE: QUANTITY OF PARTS SHOWN

MATERIAL:
 CI= CAST IRON
 STD.= MFG. SPECIFICATION
 B= BRASS
 CRS= COLD ROLLED STEEL
 NYL= NYLON

Wolverine
 FLEXOGRAPHIC MFG. CO.
 FARMINGTON, MICHIGAN

PRODUCT	HLRE	DO NOT SCALE DWG	SCALE
PART	SECTION	DATE DRAWN	LATEST REVISION DATE REV
DESIGN	CHECKED	CUSTOMER	DRAWING NO.
DETAIL JOHN	APPROVED		100C003A